

Date: Tuesday, 3/14/2006 2:22:53 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STRUT
Job Number : 26245	
Estimate Number : 10961	
P.O. Number : NIA	Part Number : D2565209
This Issue : 3/14/2006 S.O. No. : NIA	Drawing Number : D2565 REV E
Prsht Rev. : NC	Project Number : N/A
First Issue : NIA Type : SMALL /MED FAB	Drawing Revision : E
Previous Run : 25574	Material : NIA
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 3/15/2006 Qty: 2 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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**Comment:** Qty.: 1.3475 f(s)/Unit Total : 2.6949 f(s)

Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall

(M304TR0750W049)

Batch No: 18938
100138

SP 06/03/14 (2)

2.0	BRAKE NC	NC BRAKE
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**Comment:** BRAKE NC

Punch as per Dwg D2565 using DT 8313

SP 06/03/14 (2)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

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SP 06/03/14 (2)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

J 06-03-15 (2)

5.0	POWDER COATING	POWDER COATING
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**Comment:** POWDER COATING

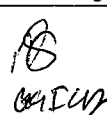
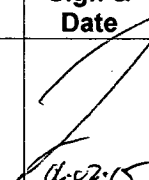
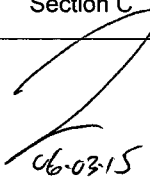
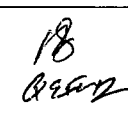
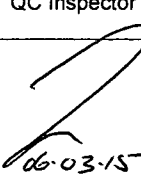
Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3

MA 06 03 15 (2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/03/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-03-15	2	1 strut over .125 to Short from center to center.		Scrap. Replace replace. Destroy	 06-03-15	 06-03-15	 06-03-15	 06-03-15

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

DL 06/03/15 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 186

06/03/16 (2)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06/03/16

Job Completion



12 06-03-16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries